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Plex
006845
D206-648-013BL
Job Sheet 186099



Part No: D206-648-013BL

Job Qty: 2 ea

Part Name: Ground Handling Wheel Modification



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/9/18

Job Tracking No:

Due Date: 12/14/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV B IPP Rev:A 05.09.23 New issue KJ/JLM IPP Rev:B 07-12-05 ECN 1080p DD verified by: IPP
REV:C 15.10.09 ADDED BL DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea	12/14/18	12/14/18	0.00	0.00	Start Up Stores/Pkg-1		DEC 04 2018
110	Packaging	2 pcs	12/14/18	12/14/18	0.00	0.00	Packaging1-2		DEC 10 2018
120	QC	2 pcs	12/14/18	12/14/18	0.00	0.00	QC4		DEC 11 2018
130	Packaging	2 pcs	12/14/18	12/14/18	0.00	0.00	Packaging3-1		DEC 11 2018
135	DC	2 pcs	12/14/18	12/14/18	0.00	0.00	DC		DEC 11 2018
140	QC21-FG	2 Ea	12/14/18	12/14/18	0.00	0.00	QC21		DEC 11 2018

Part Op 130 - Identify and pack for shipping as per PPP D206-648-013
Descriptions: 135 - Photocopy bluefile and create labels per PPP D206-648-013 CHG002

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3C37A	Bolt	8 Ea (4 ea)	90-Start up Operation	5064011
D2652	Bushing	16 Ea (8 ea)	90-Start up Operation	5122721
D3414-041BL	Lug	4 Ea (2 ea)	90-Start up Operation	5020116x1 5127532x2
MS21043-3	Nut	8 Ea (4 ea)	90-Start up Operation	5109966
NAS1149C0363R	Washer	8 Ea (4 ea)	90-Start up Operation	5132615

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN3C37A	8	87	0
	D2652	16	253	0
	D3414-041BL	4	1	0
	MS21043-3	8	906	0
	NAS1149C0363R	8	199	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____

**WORK ORDER NON-CONFORMANCE / UPDATE**

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS <table style="width:100%; border: none;"> <tr> <td style="border: none;">Skid-tube ☐</td> <td style="border: none;">Cross tube ☐</td> <td style="border: none;">Water Jet ☐</td> <td style="border: none;">Engineering ☐</td> </tr> <tr> <td style="border: none;">Machining ☐</td> <td style="border: none;">Small Fab ☐</td> <td style="border: none;">Prod. Eng. Coord. ☐</td> <td style="border: none;">Quality ☐</td> </tr> <tr> <td style="border: none;">Thermoforming ☐</td> <td style="border: none;">Finishing ☐</td> <td style="border: none;">Rec/Store/Packaging ☐</td> <td style="border: none;">Other ☐</td> </tr> <tr> <td style="border: none;">Large Fab ☐</td> <td style="border: none;">Composite ☐</td> <td style="border: none;">Supplier ☐</td> <td></td> </tr> </table>				Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐	
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Large Fab ☐	Composite ☐	Supplier ☐																			
Date :	Step #:	QTY Effective :		MRB (QSI042) Approval																	
Description Work Order Deviation		Disposition		Completed By																	
Date: 12/11/18 1816787 Part: 186099-648-07381 Job No: 186099-648-07381 Serial No/Batch: S136787 Revision: 1 Inspector: 1 Exp Date: 12/11/18 Instructions: 1 Material: 1 Handling/Pre: 1 Equip/Tooling: 1 Doc/Dat: 1 Des: 1 Environ: 1 Internal Transport: 1 Tribal Knowledge: 1 LOA: 1 Substation: 1 Past Expiry Date: 1 Misidentified: 1				Lead hand / Supervisor Approval Verification																	
				QC / QA Coordinator Approval																	
FAULT CATEGORY																					
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OTHER : _____																					